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## I A M S

Models No. 0001 /
0011 / 0010

Drawing No. LPO767
Version No. 104
Revision Date 15/07


## IAMS 0001 / 0011 / 0010

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## WARNING!



GENERAL

The IAMS devices are designed for connection to hazardous electric voltages.
Ignoring this warning can result in severe personal injury or mechanical damage.
To avoid the risk of electric shock and fire, the safety instructions of this manual must be observed and the guidelines followed. The specifications must not be exceeded, and the devices must only be applied as described in the following. Prior to the commissioning of the devices, this manual must be examined carefully.
Only qualified personnel (technicians) should install these devices. If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.


HAZARDOUS VOLTAGE


INSTALLATION

## WARNING

To keep the safety distances, the relay contacts on the devices must not be connected to both hazardous and non-hazardous voltages at the same time.
The IAMS devices must be mounted on a DIN rail according to DIN 46277.

## WARNING!

Until the devices are fixed, do not connect hazardous voltages to the devices.
The following operations should only be carried out on disconnected devices and under ESD safe conditions:

General mounting, connection and disconnection of wires. Troubleshooting the devices.

Repair of the device must be done by Red Lion Controls only.

## WARNING

Do not open the front plate of the devices as this will cause damage to the connector for the display / programming module PGMMODOO. The devices contain no DIP-switches or jumpers.

## SYMBOL IDENTIFICATION

Triangle with an exclamation mark: Warning / demand. Potentially lethal situations.

The CE mark proves the compliance of the devices with the essential requirements of the directives.

The double insulation symbol shows that the devices are protected by double or reinforced insulation.

## SAFETY INSTRUCTIONS

## DEFINITIONS:

Hazardous voltages have been defined as the ranges: 75 to 1500 Volt DC, and 50 to 1000 Volt AC.
Technicians are qualified persons educated or trained to mount, operate, and also troubleshoot technically correct and in accordance with safety regulations. Operators, being familiar with the contents of this manual, adjust and operate the knobs or potentiometers during normal operation.

## RECEIPT AND UNPACKING:

Unpack the device without damaging it and make sure that the manual always follows the device and is always available. The packing should always follow the device until this has been permanently mounted.
Check at the receipt of the device whether the type corresponds to the one ordered.

## ENVIRONMENT:

Avoid direct sunlight, dust, high temperatures, mechanical vibrations and shock, as well as rain and heavy moisture. If necessary, heating in excess of the stated limits for ambient temperatures should be avoided by way of ventilation.
All devices fall under Installation Category II, Pollution Degree 1, and Insulation Class II.

## MOUNTING:

Only technicians who are familiar with the technical terms, warnings, and instructions in the manual and who are able to follow these should connect the devices. Should there be any doubt as to the correct handling of the devices, please contact your local distributor or, alternatively, Red Lion Controls Worldwide Headquarters, 20 Willow Springs Circle, York, PA 17406 USA, Phone: +1 (717) 767-6511, Fax: +1 (717) 764-0839

Mounting and connection of the devices should comply with national legislation for mounting of electric materials, i.a. wire cross section, protective fuse, and location. Descriptions of input / output and supply connections are shown in the block diagram and side label.

The following apply to fixed hazardous voltages-connected devices:
The max. size of the protective fuse is 10 A and, together with a power switch, it should be easily accessible and close to the device. The power switch should be marked with a label indicating that it will switch off the voltage to the device.

Year of manufacture can be taken from the first two digits in the serial number.
UL INSTALLATION REQUIREMENTS:
Use $60 / 75^{\circ} \mathrm{C}$ copper conducters only
For use only in pollution degree 2 or better
Max. ambient temperature ..... $60^{\circ} \mathrm{C}$
Max. wire size. ..... AWG 26-14
UL file number ..... E324843

## CALIBRATION AND ADJUSTMENT:

During calibration and adjustment, the measuring and connection of external voltages must be carried out according to the specifications of this manual. The technician must use tools and instruments that are safe to use.

## NORMAL OPERATION:

Operators are only allowed to adjust and operate devices that are safely fixed in panels, etc., thus avoiding the danger of personal injury and damage. This means there is no electrical shock hazard, and the device is easily accessible.

## CLEANING:

When disconnected, the devices may be cleaned with a cloth moistened with distilled water.

## LIABILITY:

To the extent that the instructions in this manual are not strictly observed, the customer cannot advance a demand against Red Lion that would otherwise exist according to the concluded sales agreement.

## HOW TO DISMANTLE THE IAMS DEVICES

First, remember to demount the connectors with hazardous voltages.


## Picture 1:

Detach the device from the DIN rail by lifting the bottom lock.

## When front LED lights red / display shows AO.ER

IAMS0001 and IAMS0011 are designed with a high safety level. Therefore, a continuous measurement of the outgoing current is carried out on a 4... 20 mA output signal. If the current output signal is different from the internally calculated output value or the current output is 0 (due to e.g. an open circuit breakage), an error mode switches on the red front LED and disables the relays. This function is not a default option but must be actively selected via the programming menu (S4... 20 \& S20...4).
The error mode can only be reset by switching off and then switching on the supply voltage to the device.

## IAMS 0001 / 0011 / 0010

- Input for RTD, TC, Ohm, potentiometer, mA and V
- 2-wire supply > 16 V
- FM-approved for installation in Div. 2
- Output for current, voltage and 2 relays
- Universal AC or DC supply


## Advanced features

- Programmable via detachable display front (PGMMOD00), process calibration, signal and relay simulation, password protection, error diagnostics and selection of help text in several languages.


## Application

- Linearised, electronic temperature measurement with RTD or TC sensor.
- Conversion of linear resistance variation to a standard analogue current / voltage signal, i.e. from solenoids and butterfly valves or linear movements with attached potentiometer.
- Power supply and signal isolator for 2-wire transmitters.
- Process control with 2 pairs of potential-free relay contacts and analogue output.
- Galvanic separation of analogue signals and measurement of floating signals.
- The IAMS0001 and IAMS0011 have been designed according to strict safety requirements and are thus suitable for application in SIL 2 installations.


## Technical characteristics

- When the devices are used in combination with the PGMMOD00 display / programming front, all operational parameters can be modified to suit any application. As the devices are designed with electronic hardware switches, it is not necessary to open them for setting of DIP-switches.
- A green / red front LED indicates normal operation and malfunction. A yellow LED is ON for each active output relay.
- Continuous check of vital stored data for safety reasons.
- 4-port 2.3 kVAC galvanic isolation.


## PGMMOD00 DISPLAY/PROGRAMMING FRONT



## Functionality

The simple and easily understandable menu structure and the explanatory help texts guide you effortlessly and automatically through the setup steps, thus making the product very easy to use. Functions and setup options are described in the section "Setup / operating the function keys".

## Application

- Communications interface for modification of operational parameters in the IAMS devices.
- Can be moved from one device to another of the same type and download the setup of the first device to subsequent devices.
- Fixed display for readout of process data and status.


## Technical characteristics

- LCD display with 4 lines; Line 1 ( $\mathrm{H}=.2$ inch $/ 5.57 \mathrm{~mm}$ ) shows input signal, line $2(\mathrm{H}=.2 \mathrm{inch} / 3.33 \mathrm{~mm})$ shows units, line $3(\mathrm{H}=.13 \mathrm{inch} / 3.33 \mathrm{~mm})$ shows analogue output or tag no. and line 4 shows communication and relay status.
- Programming access can be blocked by assigning a password. The password is saved in the device in order to ensure a high degree of protection against unauthorised modifications to the setup.
Mounting / installation
- Click PGMMODOO onto the front of the device.


## APPLICATIONS

Input signals:


Output signals:


Supply:


## Order codes

## IAMS0001 Universal transmitter with analog output IAMS0011 Universal transmitter with analog output / 2 relays IAMS0010 Universal limit switch with 2 relays PGMMOD00 Display / programming module

Electrical specifications<br>Specifications range:<br>$-20^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$<br>\section*{Common specifications:}<br>Supply voltage, universal 21.6... 253 VAC, or 19.2... 300 VDC<br>Max. consumption........................................ $\leq 2.5 \mathrm{~W}$<br>Fuse............................................................. 400 mA SB / 250 VAC<br>Isolation voltage, test / operation ............... 2.3 kVAC / 250 VAC<br>Communications interface .......................... Programming front PGMMODOO<br>Signal / noise ratio ...................................... Min. $60 \mathrm{~dB}(0 . .100 \mathrm{kHz}$ )<br>Response time (0...90\%, 100...10\%):<br>Temperature input.<br>$\leq 1 \mathrm{~s}$<br>$\mathrm{mA} / \mathrm{V}$ input........................................... $\leq 400 \mathrm{~ms}$<br>Calibration temperature<br>$20 . . .28^{\circ} \mathrm{C}$

Display resolution: The temperature display automatically changes to tenths with values less than 1000 degrees.

Accuracy, the greater of the general and basic values:

| General values |  |  |
| :---: | :---: | :---: |
| Input <br> type | Absolute <br> accuracy | Temperature <br> coefficient |
| All | $\leq \pm 0.1 \%$ of span | $\leq \pm 0.01 \%$ of span $/{ }^{\circ} \mathrm{C}$ |


| Basic values |  |  |
| :---: | :---: | :---: |
| Input type | Basic accuracy | Temperature coefficient |
| mA | $\leq \pm 4 \mu \mathrm{~A}$ | $\leq \pm 0.4 \mu \mathrm{~A} /{ }^{\circ} \mathrm{C}$ |
| Volt | $\leq \pm 20 \mu \mathrm{~V}$ | $\leq \pm 2 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}$ |
| Pt100 | $\leq \pm 0.2^{\circ} \mathrm{C}$ | $\leq \pm 0.01{ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$ |
| Linear resistance | $\leq \pm 0.1 \Omega$ | $\leq \pm 0.01 \Omega /{ }^{\circ} \mathrm{C}$ |
| Potentiometer | $\leq \pm 0.1 \Omega$ | $\leq \pm 0.01 \Omega /{ }^{\circ} \mathrm{C}$ |
| TC type: E, J, K, L, N, T, U | $\leq \pm 1^{\circ} \mathrm{C}$ | $\leq \pm 0.05^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$ |
| TC type: R, S, W3, W5, LR | $\leq \pm 2^{\circ} \mathrm{C}$ | $\leq \pm 0.2{ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$ |
| TC type: B 85... $200^{\circ} \mathrm{C}$ | $\leq \pm 4^{\circ} \mathrm{C}$ | $\leq \pm 0.4{ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$ |
| $\begin{gathered} \hline \text { TC type: B } \\ 200 \ldots 1820^{\circ} \mathrm{C} \end{gathered}$ | $\leq \pm 2^{\circ} \mathrm{C}$ | $\leq \pm 0.2{ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$ |

> | EMC immunity influence ..................................... $< \pm 0.5 \%$ of span |
| :--- |
| Extended EMC immunity: |
| NAMUR NE 21, A criterion, burst ......................... $< \pm 1 \%$ of span |

Auxiliary supplies:
2-wire supply (terminal 44...43)................... 25... 16 VDC / 0... 20 mA
Max. wire size.............................................. $1 \times 2.5 \mathrm{~mm}^{2}$ stranded wire
Screw terminal torque ................................. 0.5 Nm
Relative humidity......................................... < 95\% RH (non-cond.)
Dimensions, without display front (HxBxD).. $109 \times 23.5 \times 104 \mathrm{~mm}$
Dimensions, with display front (HxBxD)...... $109 \times 23.5 \times 116 \mathrm{~mm}$
Protection degree (enclosure / terminals) ... IP50 / IP20
Weight
$170 \mathrm{~g} / 185 \mathrm{~g}$ with PGMMODOO
RTD, linear resistance and potentiometer input:

| Input <br> type | Min. <br> value | Max. <br> value | Standard |
| :---: | :---: | :---: | :---: |
| Pt100 | $-200^{\circ} \mathrm{C}$ | $+850^{\circ} \mathrm{C}$ | IEC60751 |
| Ni100 | $-60^{\circ} \mathrm{C}$ | $+250^{\circ} \mathrm{C}$ | DIN 43760 |
| Lin. R | $0 \Omega$ | $10000 \Omega$ | - |
| Potentiometer | $10 \Omega$ | $100 \mathrm{k} \Omega$ | - |

Input for RTD types:
Pt10, Pt20, Pt50, Pt100, Pt200, PT250, Pt300, Pt400, Pt500, Pt1000 Ni50, Ni100, Ni120, Ni1000

Cable resistance per wire (max.), RTD........ $50 \Omega$
Sensor current, RTD
Nom. 0.2 mA
Effect of sensor cable resistance
(3- / 4-wire), RTD
$<0.002 \Omega / \Omega$
Sensor error detection, RTD ....................... Yes
Short circuit detection, RTD........................ $<15 \Omega$
TC input:

| Type | Min. <br> value | Max. <br> value | Standard |
| :---: | :---: | :---: | :---: |
| B | $0^{\circ} \mathrm{C}$ | $+1820^{\circ} \mathrm{C}$ | IEC 60584-1 |
| E | $-100^{\circ} \mathrm{C}$ | $+1000^{\circ} \mathrm{C}$ | IEC 60584-1 |
| J | $-100^{\circ} \mathrm{C}$ | $+1200^{\circ} \mathrm{C}$ | IEC 60584-1 |
| K | $-180^{\circ} \mathrm{C}$ | $+1372^{\circ} \mathrm{C}$ | IEC 60584-1 |
| L | $-200^{\circ} \mathrm{C}$ | $+900^{\circ} \mathrm{C}$ | DIN 43710 |
| N | $-180^{\circ} \mathrm{C}$ | $+1300^{\circ} \mathrm{C}$ | IEC 60584-1 |
| R | $-50^{\circ} \mathrm{C}$ | $+1760^{\circ} \mathrm{C}$ | IEC 60584-1 |
| S | $-50^{\circ} \mathrm{C}$ | $+1760^{\circ} \mathrm{C}$ | IEC 60584-1 |
| T | $-200^{\circ} \mathrm{C}$ | $+400^{\circ} \mathrm{C}$ | IEC 60584-1 |
| U | $-200^{\circ} \mathrm{C}$ | $+600^{\circ} \mathrm{C}$ | DIN 43710 |
| W3 | $0^{\circ} \mathrm{C}$ | $+2300^{\circ} \mathrm{C}$ | ASTM E988-90 |
| W5 | $0^{\circ} \mathrm{C}$ | $+2300^{\circ} \mathrm{C}$ | ASTM E988-90 |
| LR | $-200^{\circ} \mathrm{C}$ | $+800^{\circ} \mathrm{C}$ | GOST 3044-84 |

Cold junction compensation (CJC) via internally mounted sensor $< \pm 1,0^{\circ} \mathrm{C}$
Sensor error detection, all TC types ........... Yes
Sensor error current:
when detecting
Nom. $2 \mu \mathrm{~A}$
else.
$0 \mu \mathrm{~A}$

## Current input:

Measurement range
$0 . . .20 \mathrm{~mA}$
Programmable measurement ranges
0... 20 and 4... 20 mA

Input resistance @ $20^{\circ} \mathrm{C}$
Max. $70 \Omega$
( $20 \Omega+$ PTC $50 \Omega$ thermistor)
Sensor error detection:
Loop break 4... 20 mA
Yes
Voltage input:
Measurement range
0... 12 VDC

Programmable measurement ranges.......... 0... 1 / 0.2... 1 / $0 . . .5$ / 1... 5 /
$0 . . .10$ and $2 \ldots . .10$ VDC
Input resistance $\qquad$ Nom. $10 \mathrm{M} \Omega$

## Current output:

| Signal range (span). <br> Programmable signal ranges | 0... 20 mA |
| :---: | :---: |
|  | 0... 20 / 4... 20 / |
|  | 20... 0 and 20... 4 mA |
| Load (max.). | $20 \mathrm{~mA} / 800 \Omega / 16$ VDC |
| Load stability | $\leq 0.01 \%$ of span / $100 \Omega$ |
| Sensor error detection | 0 / 3.5 / $23 \mathrm{~mA} / \mathrm{none}$ |
| NAMUR NE 43 Upscale / Downscale ....... | $23 \mathrm{~mA} / 3.5 \mathrm{~mA}$ |
| Output limitation: |  |
| on 4... 20 and 20... 4 mA signals . | 3.8...20.5 mA |
| on $0 . . .20$ and 20... 0 mA signals ...... | 0... 20.5 mA |
| Current limit. | $\leq 28 \mathrm{~mA}$ |
| Voltage output: |  |
| Signal range . | 0... 10 VDC |
| Programmable signal ranges .................... | 0... 1 / 0.2... 1 / 0... 10 / 0... 5 / |
|  | 1... 5 / 2... 10 / 1... 0 / 1... 0.2 / $5 . . .0$ / |
|  | $5 . . .1$ / 10... 0 og 10... 2 V |
| Load (min.).. | 500 k ת |
| Relay outputs: |  |
| Relay functions. | Setpoint, Window, Sensor error, |
|  | Power and Off |
| Hysteresis | 0.1...25\% of span or display range |
| On and Off delay | 0... 3600 s |
| Sensor error detection | Break / Make / Hold |
| Max. voltage. | 250 VRMS |
| Max. current. | $2 \mathrm{~A} / \mathrm{AC}$ or 1 A / DC |
| Max. AC power ................................. | 500 VA |

## Ex / I.S. approval:

| FM, applicable in......................................... Class I, Div. 2, Group A, B, C, D |  |
| :--- | :--- |
|  | Class I, Div. 2, Group IIC |
|  | Zone 2 |

of span = of the currently selected measurement range

Visualisation of sensor error detection and input signal outside range

| Sensor error check: |  |
| :---: | :---: |
| Setup | Sensor error detection: |
| R1, ERR.ACT=NONE - R2, ERR.ACT=NONE, <br> OUT.ERR=NONE | OFF |
| Else: | ON |

Outside range readout (IN.LO, IN.HI):
If the valid range of the A/D converter or the polynomial is exceeded

| Input | Range | Readout | Limit |
| :---: | :---: | :---: | :---: |
| VOLT | $0 . . .1 \mathrm{~V} / 0.2 \ldots 1 \mathrm{~V}$ | IN.LO | $<-25 \mathrm{mV}$ |
|  |  | IN.HI | $>1.2 \mathrm{~V}$ |
|  | $0 . . .10 \mathrm{~V} / 2 . . .10 \mathrm{~V}$ | IN.LO | $<-25 \mathrm{mV}$ |
|  |  | IN.HI | $>12 \mathrm{~V}$ |
| CURR | 0... $20 \mathrm{~mA} / 4 . . .20 \mathrm{~mA}$ | IN.LO | <-1.05 mA |
|  |  | IN.HI | $>25.05 \mathrm{~mA}$ |
| LIN.R | 0... $800 \Omega$ | IN.LO | $<0 \Omega$ |
|  |  | IN.HI | $>1075 \Omega$ |
|  | $0 . . .10 \mathrm{k} \Omega$ | IN.LO | $<0 \Omega$ |
|  |  | IN.HI | $<110 \mathrm{k} \Omega$ |
| POTM | - | IN.LO | <-0.5 \% |
|  |  | IN.HI | > 100.5 \% |
| TEMP | TC / RTD | IN.LO | < temperature range $-2^{\circ} \mathrm{C}$ |
|  |  | IN.HI | $>$ temperature range $+2^{\circ} \mathrm{C}$ |


| Display readout below min.- / above max. (-1999, 9999): |  |  |  |
| :---: | :---: | :---: | :---: |
| Input | Range | Readout | Limit |
| All | All | -1999 | Display readout <-1999 |
|  |  | 9999 | Display readout >9999 |

## Sensor error detection limits

| Sensor error detection (SE.BR, SE.SH): |  |  |  |
| :---: | :---: | :---: | :---: |
| Input | Range | Readout | Limit |
| CURR | Loop break (4..20 mA) | SE.BR | $<=3.6 \mathrm{~mA} ;>=21 \mathrm{~mA}$ |
| POTM | All, SE.BR on all 3-wire | SE.BR | $>\mathrm{ca} .126 \mathrm{k} \Omega$ |
| LIN.R | $0 . .800 \Omega$ | SE.BR | $>\mathrm{ca} .875 \Omega$ |
|  | $0 . .10 \mathrm{k} \Omega$ | SE.BR | $>\mathrm{ca} .11 \mathrm{k} \Omega$ |
| TEMP | TC | SE.BR | $>\mathrm{ca} .750 \mathrm{k} \Omega /(1.25 \mathrm{~V})$ |
|  | RTD, 2-, 3-, and 4-wire | SE.BR | $>\mathrm{ca} .15 \mathrm{k} \Omega$ |
|  | No SE.SH for Pt10, Pt20 and Pt50 | SE.SH | $<\mathrm{ca} .15 \Omega$ |

## Error indications

| Readout at hardware error |  |  |
| :--- | :---: | :---: |
| Error search | Readout | Error cause |
| Test of internal CJC sensor | CJ.ER | CJC sensor defect or tem- <br> perature outside range |
| Checksum test of the setup in FLASH | FL.ER | Error in FLASH |
| Check measurement of analogue output current | AO.ER | 1) Incorrect current output <br> (only S4...20/S20...4 mA) |
| Communications test PGMMOD00 / device | NO.CO | Connection error |
| Check that input signal matches input setup | IN.ER | 1) Error levels on input |
| Check that saved setup in PGMMOD00 matches device | TY.ER | Setup mismatch |

! Error indications in the display flash once per second. The help text explains the error.

1) The error is reset by switching off and then switching on the supply voltage to the device.

## CONNECTIONS

Supply:


## Inputs:



## Outputs:



BLOCK DIAGRAM


## SETUP /

## OPERATING THE FUNCTION KEYS

Documentation for routing diagram.

## In general:

When setting up the IAMS devices, you will be guided through all parameters and you can choose the settings which fit the application. For each menu there is a scrolling help text which is automatically shown in line 3 on the display.
Setup is carried out by use of the 3 function keys:
(OK)
will increase the numerical value or choose the next parameter will decrease the numerical value or choose the previous parameter will save the chosen value and proceed to the next menu

When setup is completed, the display will return to the default state 1.0.
Pressing and holding © will return to the previous menu or return to the default state (1.0) without saving the changed values or parameters.

If no key is activated for 1 minute, the display will return to the default state (1.0) without saving the changed values or parameters.

## Further explanations:

Fast setpoint adjustment and relay test: These menus allow you to make a quick setpoint change and relay test when the FastSet menu is activated. This function can only be activated when the relays are set for setpoint function and are controlled by a setpoint.

Pressing $\wedge$ and $\diamond$ simultaneously will activate a relay test and change the state of the relay.

Pressing © ${ }^{\kappa}$ will save the setpoint change.
Holding down $\circledast$ for more than 1 second will return the unit to the default state without saving the setpoint change.

Password protection: Programming access can be blocked by assigning a password. The password is saved in the device in order to ensure a high degree of protection against unauthorised modifications to the setup. Default password 2008 allows access to all setup modules.

## Signal and sensor error info via PGMMOD00

Sensor error (see limits in the table) is displayed as SE.BR (sensor break) or SE.SH (sensor short). Signals outside the selected range (not sensor error, see table for limits) are displayed as IN.LO indicating low input signal or IN.HI indicating high input signal. The error indication is displayed in line 3 as text and at the same time the backlight flashes. Line 4 of the display is a status line which displays status of relay 1 and relay 2, COM (flashing bullet) indicating correct functioning of PGMMODOO and arrow up/down which indicates tendency readout of the input signal. If the figure 1 or figure 2 flashes, the unit has detected that the setpoint has been exceeded and that the relay is in "delay" mode. When the delay time has passed and the relay makes/breakes, the relay sign either displays or disappears.

## Signal and sensor error indication without display front

Status of the unit can also be read from the red/green LED in the front of the device.
Green flashing LED 13 Hz indicates normal operation.
Green flashing LED 1 Hz indicates sensor error.
Steady red LED indicates internal error.

## Relay functions

5 different settings of relay function can be selected.
Setpoint: The relay trips at a setpoint value with hysteresis.
Window: The relay has a window that is defined by a low and a high setpoint. On both sides of the window the relay has the same status.
Error function: The relay is activated by sensor error.
Power: The relay is activated as long as the power is on.
Off: The relay is deactivated.

Increasing/decreasing: The relays can be set to activate at increasing or decreasing input signal.

Delay: An ON and an OFF delay can be set on both relays in the range $0 . . .3600 \mathrm{~s}$.

Hysteresis: A hysteresis can be set at $0.1 \ldots . .25 \%$ of the span or of the selected display range.

## Advanced functions

The unit gives access to a number of advanced functions which can be reached by answering "Yes" to the point "adv.set".

Display setup: Here you can adjust the brightness contrast and the backlight. Setup of TAG numbers with 6 alphanumerics. Selection of functional readout in line 3 of the display - choose between readout of analogue output or tag no.

Two-point process calibration: The unit can be process-calibrated in 2 points to fit a given input signal . A low input signal (not necessarily 0\%) is applied and the actual value is entered. Then a high signal (not necessarily 100\%) is applied and the actual value is entered. If you accept to use the calibration, the unit will work according to this new adjustment. If you later reject this menu point or choose another type of input signal the unit will return to factory calibration.

Process simulation function: If you agree to the point "EN.SIM" it is possible to simulate an input signal by means of the arrow keys and thus control the output signal up or down. When you finalise the point with ®, the unit returns to normal mode. The following point allows you to activate relay 1 and relay 2 by means of the arrow-keys up/down. You must exit the menu by pressing ® (no time-out).

Password: Here you can choose a password between 0000 and 9999 in order to protect the unit against unauthorised modifications to the setup. The unit is delivered default without password. If you have locked the unit with a password by mistake, you can always open the menu by using the master password 2008.

Language: In the menu "lang.setup" you can choose between 7 different language versions of help texts that will appear in the menu. You can choose between UK, DE, FR, IT, ES, SE and DK.

## Auto diagnosis

The unit performs an advanced auto diagnosis of the internal circuits.
The following possible errors can by displayed in the front unit PGMMODOO.
CJ.ER - CJC sensor defect or CJC temperature outside range
FL.ER - Flash error
AO.ER - No load on the current output (only for S4... $20 \mathrm{~mA} / \mathrm{S} 20 . . .4 \mathrm{~mA}$ )
NO.CO - Connection error
IN.ER - Error levels on input
TY.ER - Setup in PGMMODOO does not match this product type or firmware revision

## Selection of units

After choosing the input signal type you can choose which process units should be displayed in text line 2 (see table). By selection of temperature input the process value is always displayed in Celsius or Fahrenheit. This is selected in the menu point after selection of temperature input.

## Safety readback

When the device is delivered with default configuration, the SIL function is disabled. The safety readback function (loop surveillance) can be selected in the menu O.RANGE, thus enabling the device to run in SIL mode. In order to enable the SIL functionality, the menu item S4... 20 mA or S20... 4 mA must be selected. Please note, however, that when safety readback is enabled, a sensor error will be indicated as an error on the analogue output signal.

## Memory

In the memory menu you can save the configuration of the device in the PGMMOD00, and then move the PGMMODOO onto another device of the same type / firmware version and download the configuration in the new device.

The display module reads the unit when plugged into the unit.
No setup: Loads to display module and exits.
Save memory ©SUE: Saves the unit's program into the display module.
Load memory LLOHD : Loads previously saved program in the display module to the unit.

## Power up



Fast setpoint adjustment and relay test
Increase setpoint
Decrease setpoint
® Save and exit the menu
$\Delta$ and $\otimes$ simultaneously = change relay state
1.1 = Only if passwordprotected.
1.2 = Only if FastSet is activated and the relay function is setpoint.
1.3 = Only if input type supports sensor error check. Not valid for these input signals:
$0 . . .20 \mathrm{~mA}$ and voltage.
$1.4=$ Only if input signal is temperaure. For other input types, the output follows either the selected input span or the calibrated input span.
$1.5=$ Any changes made to the setup must be stored in the device before
Simulation, Calibration and Memory (save) functions are used.
1.6 = Only if input signal is NOT temperature.

## ROUTING DIAGRAM

If no key is activated for 1 minute, the display will return to the default state 1.0 without saving setup changes (except IHF.SIM and REL.SIH).
\& Increase value / choose next parameter

- Decrease value / choose previous parameter
or Save the chosen value and proceed to the next menu Hold ю Back to previous menu / return to menu 1.0 without saving


Selectable UNITS:

| ${ }^{[1} \mathrm{C}$ | ftomin | Hz | kg | $1 / \mathrm{min}$ | $\mathrm{m} 3 / \mathrm{h}$ | mol | FH | 45 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 听 | $f t / s$ | in | kJ | $1 / 5$ | $\mathrm{m} 3 / \mathrm{min}$ | MPa | PFM | U |
| \% | 9 | in/h | kPa | m | mH | mU | $s$ | 10 |
| A | $9 \mathrm{l} / \mathrm{h}$ | in/min | kJ | $\mathrm{m} / \mathrm{h}$ | mbar* | Wbl | 5 | Wha |
| bar* | gal/min | in/s | kW | $\mathrm{m} / \mathrm{min}$ | mils | How | $t$ | 빙 |
| cm | Gu | iFs | kWh | $\mathrm{m} / \mathrm{s}$ | min | H | t/h | [blank] |
| $f t$ | he | K | 1 | $\mathrm{M} / \leq 2$ | Mm | 口hm | 4-1/ |  |
| fth | hPa | kH | $1 / 1$ | M3 | $\mathrm{mm} / \mathrm{S}$ | Fa | 4 m |  |




## ROUTING DIAGRAM ADVANCED SETTINGS (ADV.SET)



## SCROLLING HELP TEXT IN DISPLAY LINE 3

[01] Set correct password
[02] Select setup module or NO to store and exit
[03] Select temperature input
Select potentiometer input
Select linear resistance input
Select current input
Select voltage input
[04] Select $0.0-1 \mathrm{~V}$ input range
Select 0.2-1 V input range
Select 0-5 V input range
Select 1-5 V input range
Select 0-10 V input range
Select 2-10 V input range
[05] Select 0-20 mA input range
Select 4-20 mA input range
[06] Select 2-wire sensor connection
Select 3-wire sensor connection
Select 4-wire sensor connection
[07] Set resistance value low
[08] Set resistance value high
[09] Select Celsius as temperature unit
Select Fahrenheit as temperature unit
[10] Select TC sensor type
Select Ni sensor type
Select Pt sensor type
[11] Select display unit
[12] Select decimal point position
[13] Set display range low
[14] Set display range high
[15] Set relays in \% of input range
Set relays in display units
[16] Select Pt10 as sensor type
Select Pt20 as sensor type
Select Pt50 as sensor type
Select Pt100 as sensor type
Select Pt200 as sensor type
Select Pt250 as sensor type
Select Pt300 as sensor type
Select Pt400 as sensor type
Select Pt500 as sensor type
Select Pt1000 as sensor type
[17] Select Ni50 as sensor type
Select Ni100 as sensor type
Select Ni120 as sensor type
Select Ni1000 as sensor type
[18] Select TC-B as sensor type
Select TC-E as sensor type
Select TC-J as sensor type
Select TC-K as sensor type
Select TC-L as sensor type
Select TC-N as sensor type
Select TC-R as sensor type
Select TC-S as sensor type
Select TC-T as sensor type
Select TC-U as sensor type
Select TC-W3 as sensor type
Select TC-W5 as sensor type
Select TC-Lr as sensor type
[19] Select OFF function - relay is permanently off
Select POWER function - relay indicates power status OK
Select ERROR function - relay indicates sensor error only Select WINDOW function - relay is controlled by 2 setpoints
Select SETPOINT function - relay is controlled by 1 setpoint
[20] Select Normally Closed contact
Select Normally Open contact
[21] Set relay setpoint
[22] Activate relay on decreasing signal Activate relay on increasing signal
[23] Set relay hysteresis
[24] No error action - undefined status at error Open relay contact at error Close relay contact at error Hold relay status at error
[25] Set relay ON delay in seconds
[26] Set relay OFF delay in seconds
[27] Relay contact is Open Inside Window Relay contact is Closed Inside Window
[28] Set relay window setpoint low
[29] Set relay window setpoint high
[30] Set relay window hysteresis
[34] Open relay contact at error Close relay contact at erro
[36] Select current as analogue output type Select voltage as analogue output type
[37] Select $0-20 \mathrm{~mA}$ output range
Select 4-20 mA output range Select S4-20 mA with safety readback
Select 20-0 mA output range
Select 20-4 mA output range
Select S20-4 mA with safety readback
[38] Select no error action - output undefined at error Select downscale at error
Select NAMUR NE43 downscale at error
Select NAMUR NE43 upscale at error
[39] Select 0.0-1 V output range
Select 0.2-1 V output range
Select 0-5 V output range
Select 1-5 V output range
Select 0-10 V output range
Select 2-10 V output range
Select 1-0.0 V output range
Select 1-0.2 V output range
Select 5-0 V output range
Select 5-1 V output range
Select $10-0 \mathrm{~V}$ output range
Select 10-2 V output range
[41] Set temperature for analogue output low
[42] Set temperature for analogue output high
[43] Enter Language setup
Enter Password setup
Enter simulation mode
Perform process calibration
Enter display setup
Perform memory operations
[44] Load saved setup into device
Save setup in display front
[45] Adjust LCD contrast
[46] Adjust LCD backlight
[47] Write a 6-character device TAG
[48] Analogue output value is shown in display line 3 Device TAG is shown in display line 3
[49] Calibrate Input low to process value?
[50] Calibrate Input high to process value?
[51] Enable simulation mode?
[52] Set the input simulation value
[53] Relay simulation - use $\wedge$ and $v$ to toggle relay 1 and 2
[54] Enable password protection?
[55] Set new password
[56] Enable Fastset functionality?
[57] Relay setpoint - press OK to save
[58] Relay setpoint - Read only
[59] Select language
[60] Use process calibration values?
[61] Set value for low calibration point
[62] Set value for high calibration poin

## Graphic depiction of relay action Setpoint



Graphic depiction of relay action Window


Relay function: Window (shown for increasing signal)
Contact: Closed inside window =(1)
Contact: Open inside window = (2)


Relay function: Window (shown for decreasing signal)
Contact: Closed inside window =(1)
Contact: Open inside window = (2)

